RISO, INC. **TECHNICAL INFORMATION BULLETIN**

Subject: INK MIGRATION **BULLETIN NO.: 133**

[ ] Factory Modification **[ ] Field Modification** **[ ] Safety Information** **[ ] Technical Information** **[ ] General Information** **[X] Adv. Tech Information**	**Applies to:** **TR SERIES** **1510 - US** **TR SERIES** **1530 - LA**	**Modification Schedule:** **[ ] TBS** **[ ] Next Call** **[ ] Next PM** **[X] As Necessary**	**Factory Installed_____** **Field Installed_____** **FittingTime _____**

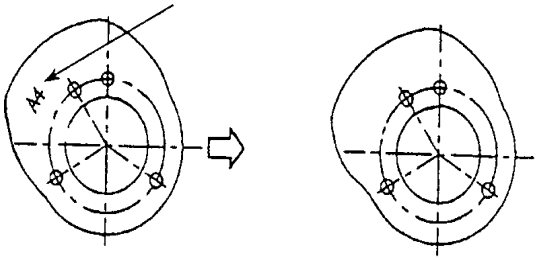
The first 368 production units may experience ink migration at the trail edge of the master material when making copies in excess of 1000 copies/master.

To alleviate this condition, the pressure Cam and a Seal Tape is to be installed into Field Units.

Please reference the TR Technical Manual, Section VI for Pressure Cam Orientation.

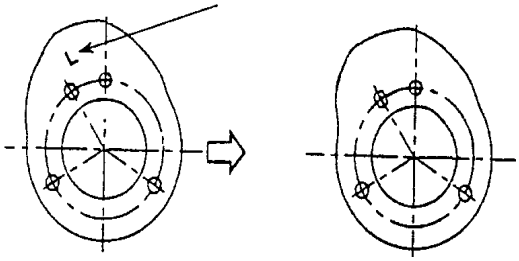
1. Replace the existing Pressure Roller Cam with the modied one.

The "**A4**" engraving is removed for identification.



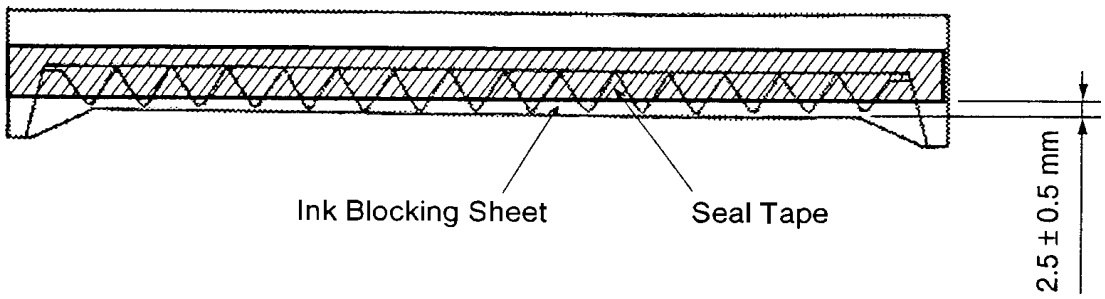
A4 Drum Machine

The "**L**" engraving is removed for identification.



Legal Drum Machine.

2. Place a Seal Tape (011-12104-000) on top of the existing ink blocking sheet on the drum. The seal tape is the same part used on RC, RA, and GR Drums.



Cam; Pressure Roller L: P/N 020-11216-105 **Seal Tape: P/N 011-12104-000**

The U. S. modification has been incorporated at S/N: #80500369 or greater. The So. American modification has been incorporated at S/N: #80700021 or greater.

All dealers who have serial numbered units below this number, will be shipped these components automatically. This is a one time distribution.

Issue Date:	Effective Date:	Supersedes	Dated:	Page No.
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